Daily Inspection Checklist Record for Gantry Crane

Foundation & Support		
ltem	Inspection Details	Result
Foundation	Solid and level; no settlement or cracks	🗆 Normal 🗆 Abnormal
Support Structure	Legs intact; no deformation or cracks	🗆 Normal 🗆 Abnormal
Anchoring Device	Properly installed and firmly secured	🗆 Normal 🗆 Abnormal
Levelness	Crane is level; no tilt	🗆 Normal 🗆 Abnormal
Main Structural Components		
ltem	Inspection Details	Result
Steel Structure	Intact; no corrosion or cracks	🗆 Normal 🗆 Abnormal
Connections	Welds and bolts are secure; no looseness	🗆 Normal 🗆 Abnormal
Rails & Wheels	Rails straight; no deformation or wear	🗆 Normal 🗆 Abnormal
Wheels	Wheels rotate smoothly; no jamming	🗆 Normal 🗆 Abnormal
Hoisting & Transmission System		
ltem	Inspection Details	Result
Drum	Intact; no cracks or deformation	🗆 Normal 🗆 Abnormal
Wire Rope	Intact; no broken strands or wear	🗆 Normal 🗆 Abnormal
Pulley	Rotates freely; no jamming	🗆 Normal 🗆 Abnormal
Drive System	Proper lubrication; no abnormal noise	🗆 Normal 🗆 Abnormal
Safety Devices & Control System		
ltem	Inspection Details	Result
Limit Switches	Responsive and reliable; no failure	🗆 Normal 🗆 Abnormal
Braking System	Operates normally; no jamming or malfunction	🗆 Normal 🗆 Abnormal
Buffer Devices	Intact and correctly positioned	🗆 Normal 🗆 Abnormal
Control System	Buttons and switches respond properly; no failure	🗆 Normal 🗆 Abnormal
Emergency Stop	Easily accessible and functional emergency stop button	🗆 Normal 🗆 Abnormal
Electrical System		
ltem	Inspection Details	Result
Power Cables & Plugs	Intact; no damage or exposed wires	🗆 Normal 🗆 Abnormal
Motors & Components	Functioning properly; no overheating	🗆 Normal 🗆 Abnormal
Lighting & Signal Devices	Lamps intact; sufficient brightness	🗆 Normal 🗆 Abnormal
Lightning Protection & Grounding	Properly installed and effective	🗆 Normal 🗆 Abnormal